

*Soldiers' and Sailors'*  
*Comfort Garments.*



EAR COMFORT  
No. 8152



THE 'BEANIE'  
TRENCH CAP  
No. 8148

OPEN-FRONT  
SLEEVELESS SWEATER  
No. 8150



**BUCILLA**  
REG. U.S. PAT. OFF.

# THE "BEANIE" TRENCH CAP No. 8148

**BUCILLA** Knitting Worsted,  $\frac{1}{2}$  hank gray or khaki; 1 set (5) Bucilla steel knitting needles No. 8, or 5 Bucilla double point bone or amber needles No. 3.

**C**AST on 104 sts on 4 needles—24—24—28—28; (or on 3 needles, if so preferred—32—36—36).

**Border.** K 2, p 2 for 20 rounds (2½ inches); k 2 rounds plain (where border will be turned up); k 2, p 2 for 2 inches.

**Crown.** K plain for 2 inches. On next round \* k 6 sts, n (narrow) by knitting 2 sts together; repeat from \* to end of round (91 sts). K 6 rounds even. 1 round \* k 5, n; repeat from \* around (78 sts). 5 rounds even. 1 round \* k 4, n; repeat from \* around (65 sts); 4 rounds even. 1 round \* k 3, n; repeat from \* around (52 sts). 3 rounds even. 1 round \* k 2, n; repeat from \* around (39 sts). 3 rounds even. 1 round \* k 1, n; repeat from \* around (26 sts). 2 rounds even. K 2 sts together until 12 sts remain; place 6 sts on each of 2 needles and weave together.

## OPEN-FRONT SLEEVELESS SWEATER No. 8150

**BUCILLA** Knitting Worsted, 2 hanks khaki or gray; 1 pair Bucilla bone or amber knitting needles No. 7; 1 pair Bucilla steel needles No. 10; 1 Bucilla bone or amber crochet hook No. 4.

*For body:* 9 sts = 2 inches; 6 rows = 1 inch.

**U**SING large needles cast on 80 sts for lower part of back and k 2, p 2 for 4 inches. K 1 row, p 1 row for 10 inches, then k the first 6 sts on every row; this makes a firm border around armholes. When back measures 20 inches from beginning, k 27 sts (working from right side), p 2, k 2 for 26 sts, k the remaining 27 sts; continue the ribbing of k 2, p 2 on the 26 center sts until back measures 23 inches. Working from wrong side k 27 sts and slip them on to a spare needle; bind off 26 sts for back of neck (k the knitted sts and p the purled sts when binding off); on the remaining 27 sts k 7 ribs in plain garter st for right shoulder. Next row cast on 17 sts at neck and \* k 16, p 22, k 6 (border at armhole), k 1 row plain; repeat from \* until garter st pattern at front measures 3 inches. K the first 6 sts of every row until border at armhole is as long as on back, then continue the 6 border sts at front edge only until front is as long as back before ribbing. Continuing the border down front k 2, p 2 for 4 inches and bind off as at neck. K left front to correspond, but on front border make 9 buttonholes. Make first buttonhole in 2nd rib from neck as follows: k 2 sts from edge, bind off 2 sts, k to end of row as per directions; on next row cast on 2 sts opposite those bound off. Make the other 8 buttonholes 8 ribs apart. Sew up side seams.

**Pockets.** Cast on 20 sts, k 1 row, p 1 row for 24 rows, change to steel needles and k 4

ribs in garter st. Sew on as shown in illustration. Working from right side with crochet hook make a row of s c around neck, break off yarn; begin at same side as in first row and make another row of s c, taking up back loop only of row below; fasten off ends.

## EAR COMFORT No. 8152

**BUCILLA** Knitting Worsted,  $\frac{1}{2}$  hank khaki; 1 pair Bucilla bone or amber knitting needles No. 3.

**C**AST on 52 sts and work in pattern of k 1, p 1, increasing on first and last st at each end of every row until there are 78 st on needle. (Increase: k the st, but do not slip it from the needle as usual; put the needle to which the sts are being knit behind the left hand needle and k a second st on the back thread of same st, after which slip the latter from the needle.) Cast on 22 sts at one end; k in pattern back and forth for 2½ inches; bind off the 22 sts which were cast on last; decrease at each end of the remaining 78 sts by knitting the 2 first and the 2 last sts together every row until 52 sts remain and bind off. (Always k the knitted sts and p the purled sts when binding off.) Sew up the seam, forming a circular band, worn with the narrow part across the forehead.

## THE DOUGLAS TRENCH CAP No. 8149

**BUCILLA** Knitting Worsted, 1 hank, gray or khaki; 1 Bucilla bone or amber crochet hook No. 4.

**Crown.** Work in s c, taking up back loop only of st below. Ch 4, join, 8 s c in ring, 2nd round: 2 s c in each st. 3rd round: \* 2 s c in one st, 1 s c in next; repeat from \* around. Increase in following rounds enough to keep work flat and a perfect circle. When this is 6 inches in diameter (22 inches around edge), stop increasing and work even until crown measures 8 inches from center to edge.

**Drop.** Turn, ch 1 and work back over 14 inches, taking up both loops of st below, ch 1, turn. Work 8 rows (1½ inches) back and forth over these 14 inches, then work back over 18 sts only, for earpiece; make 12 more rows, skipping first st after turning every row; work 12 rows on remaining 6 sts for strap. In next row make a buttonhole (2 s c, ch 2, skip 2 sts, 2 s c); work 6 rows more, then make another buttonhole. Finish with 2 more rows, skipping one st at beginning and end of each row, and fasten off. Make other earpiece and strap to correspond, placing one button at point and another 6 rows in. When drop is not needed to protect the ears and back of head, turn up and button over top of crown.

## TRENCH MITTEN No. 8160

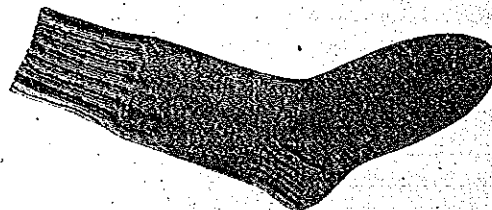
**BUCILLA** Knitting Worsted, 1 ball gray or khaki; 1 set (5) Bucilla steel knitting needles No. 12.

**C**AST on 56 sts on 4 needles (16-16-12-12; or 20-20-16, if 3 needles are preferred); k 2, p 2 for 4 inches; k 1 round plain. K first st of next row and mark it as right thumb st; increase on each of the next 2 sts, marking the last st as left thumb st; k

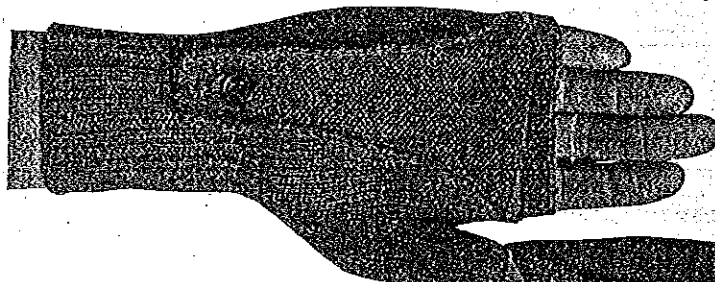
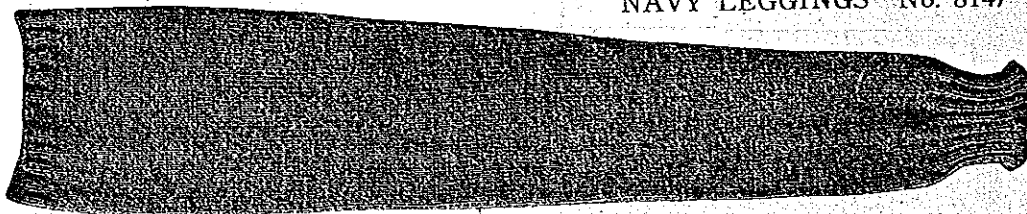


THE DOUGLAS TRENCH CAP  
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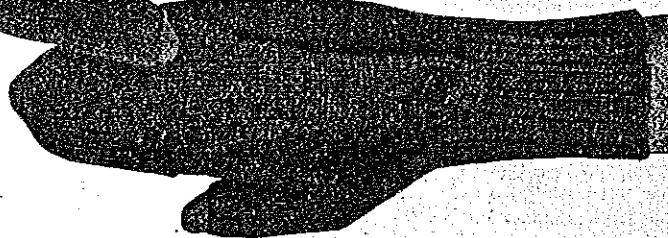
KITCHENER SOCK  
No. 8151



"NAVY LEGGINGS" No. 8147



TRENCH MITTEN  
No. 8160



to end of round. \* 3 rounds even, in next round increase on the first and last of sts between the marked thumb stitches; repeat from \* until there are 17 sts between the 2 thumb sts; 2 rounds even, ending with left thumb st. Run the 19 thumb sts on to a thread and k the remaining 53 sts; cast on 3 sts opposite the thumb sts. K 16 rounds even for hand; k 2, p 2 for 6 rounds and bind off. (K the knitted sts and p the purled sts when binding off.)

**Thumb.** Take the 19 thumb sts from the thread, pick up the 3 sts cast on for the hand and an extra st on each side of them. Place these 24 sts on 3 needles and k plain for 15 rounds (1½ inches); k 2, p 2 for 5 rounds and bind off.

**Flap.** Cast on 12 sts, k 2, p 2 for 6 rows; k 1 row, p 1 row on the first 6 sts for 7 rows and break off; k 1 row, p 1 row on the remaining 6 sts for 7 rows, then p all 12 sts on to one needle, thus making a lengthwise buttonhole. K 1 row, p 1 row, increasing at each side every 6th row until there are 26 sts on needle; work 4 more rows even.

**Top.** With another needle pick 30 sts, stitch for stitch, on one side of mitten in 2nd row below ribbing at fingers; divide these sts, together with the 26 sts on flap, on 3 needles and k even for 12 rounds. First decreasing round: \* k 6 sts, narrow (k 2 together); repeat from \* around; 3 rounds even. \* K 5 sts, narrow; repeat from \* around; 3 rounds even. \* K 4 sts, narrow; repeat from \* around; 2 rounds even. \* K 3 sts, narrow; repeat from \* around; 1 round even. \* K 2 sts, narrow; repeat from \* around. \* K 1 st, narrow; repeat from \* around. Narrow every st until 8 sts remain. Counting from outside edge of hand place 4 sts on each of 2 needles and weave together. Work buttonhole and sew a button in corresponding place on each side of glove.

#### KITCHENER SOCK No. 8151 (Large Size)

BUCILLA Knitting Worsted, 2 hanks gray; 5 Bucilla steel knitting needles No. 8

**Leg.** Cast on 60 sts—16 on 3 needles and 12 on 1 needle (or 20 on each of 3 needles, if so preferred); join, k 2, p 2 for 4½ inches, k plain for 6 inches.

**Heel.** Take half the number of sts (30) on 1 needle for the heel (leaving 15 sts on each of the instep needles), turn and working from wrong side sl (slip) first st as if to p, p 1 st, sl 1 st alternately across entire heel needle, turn; sl first st as if to k, k across row; repeat these 2 rows until there are 15 slipped sts at edge. Begin turning the heel on the wrong side, sl 1, p 16, p the next 2 sts together, p 1, turn work over; sl first st, k 5, sl 1, k 1, pass the slipped st over the knitted, k 1, turn; slip first st, p 6, p 2 together, p 1, turn; slip 1, k 7, sl 1, k 1, pass the slipped over the knitted, k 1, turn. Continue working toward the sides of the heel in this manner, having 1 more st between decreases on every row until all the sts are worked in, when there should be 16 sts on needle.

**Gussets and Foot.** Pick up and k 15 sts on left edge of heel; k the 2 instep needles, pick up 15 sts on right edge of heel; on to the same needle k 8 of the heel sts. There will now be 23 sts on each of the heel needles and 15 on each of the instep needles. K 1 round even, ending at center of heel. On next round k together the 2nd and 3rd sts from end of 1st needle; work across instep needles; on last needle k 1, sl 1, k 1, pass the slipped st over the knitted, k to end. Decrease in this manner every round until there are 13 sts left on each of the heel needles (56 sts in round). K even until foot measures 8 inches from heel.

**Toe.** \* K to the last 3 sts on 1st needle, k 2 together, k 1; on 2nd needle k 1, sl 1, k 1, pass the slipped st over the knitted, k to end; on 3rd needle k to the last 3 sts, k 2 together, k 1; on last needle k 1, sl 1, k 1, pass the slipped st over the knitted and k to end. K 1 round even. Repeat from \* 9 times, thus decreasing in every other round until there are 16 sts left in round. Slip the 8 sts from sole needles on to one needle and the remaining 8 sts on, one needle, break off yarn leaving a 12-inch end. Thread this into a worsted needle and weave the sts together as follows: \* pass worsted needle through 1st st of front knitting needle as if knitting and slip the st off—pass through 2nd st as if purling, but leave st on needle—draw yarn through 1st st of back needle as if purling, slip st off—draw yarn through 2nd st of back needle as if knitting, leave st on. Repeat from \* until all the sts are joined and fasten off. (See illustration Weaving st.) Sock when finished should measure: foot, from tip of heel to tip of toe, 11½ inches. Leg, from beginning to tip of heel, 13 inches.

#### "NAVY LEGGINGS" No. 8147

*These "leggings" have been specially designed to meet a long-felt want of our Sailor Boys patrolling the high seas. The widened trousers expose them to the severe cold and wind, and a pair of these comfort garments will be very welcome and much appreciated.*

BUCILLA Knitting Worsted, 2 hanks gray. 5 Bucilla steel knitting needles No. 8, or 5 Bucilla double point bone or amber needles No. 3.

**C**AST on loosely 88 sts (22 on each of 4 needles—or 30 on each of 2 needles and 28 on a 3rd, if so preferred); k 2, p 2 for 6 rounds; k plain for 9 inches. \*1st needle of next round; k 1, sl, k 1, pass the slipped st over the knitted; k to within 3 sts of end of round, k 2 sts together, k the last st; k 10 rounds even; repeat from \* 11 times, when there will be 64 sts left in round. K even for 5 inches; k 2, p 2 for 20 rounds and bind off. (Always k the knitted sts and p the purled sts when binding off.)

Make a second legging to correspond. Leggings should measure at least 31 inches in length and 7 inches in width at widest part.